



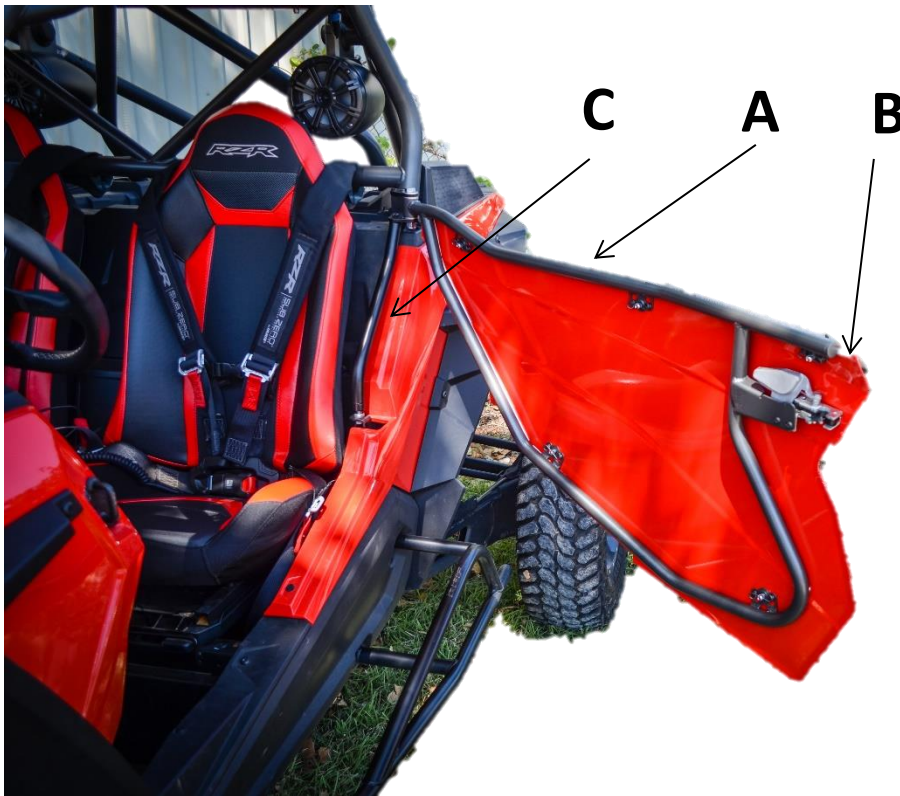
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INSTALLATION INSTRUCTIONS

RZR XP1K, XPT, TURBO S WARHAWK DOORS

Read Instructions entirely, and view illustrations before beginning.

ITEM	DESCRIPTION	QTY
A	DOOR FRAME (PASS & DVR)	2
B	DOOR PANEL (PASS & DVR)	2
C	DOOR HINGE SUPPORT (PASS & DVR)	2
D	HARDWARE KIT	1



Have questions or comments?



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LIABILITY STATEMENT

ABF Fabrication accessories are engineered to best fit customer ATV/UTV's in stock condition. cutting, grinding, or modifying any original, or aftermarket, accessories will void any warranty offered by ABF fabrication and is not suggested. ABF Fabrication accessories could have fitment issues with other aftermarket accessories. If Customer has aftermarket accessories on vehicle, contact ABF Fabrication to ensure that all accessories will be compatible.

Customer should be aware that installing suspension accessories, wheels and tires, axles or other components may change the behavior of the vehicle and may require more frequent maintenance and part wear. Operating any off-road vehicle while, or after, consuming alcohol and/or drugs increases risk of bodily harm or death. No warranty or representation is made as to this accessories ability to protect customer from severe injury or death. ABF Fabrication urges operators and passengers to always wear a helmet and appropriate riding gear.

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ABF Fabrication will warranty only accessories purchased from ABF Fabrication. Any damages or issues arising with OEM parts or other manufacturers accessories will not be covered by ABF Fabrication. ABF Fabrication accessories are not warranted if accessory was installed incorrectly, misused, or changed in any way.

Removal

1. Loosen but do not remove the 2, 15mm head bolts from the Driver side C-pillar where the upper door mounts through the roll cage.
2. Loosen and remove the 13mm head bolt from the Driver side lower portion of the stock L shaped hinge bracket. **FIG 1**
3. Open latch and pull the 2 15mm head bolts from the C-Pillar and remove stock Driver door from vehicle.
4. Loosen and remove the 2 T40 head Torx bolts that hold the factory latch to the door. (**Keep these for later use**)
5. Loosen enough of the Torx head bolts so that the plastic door can be separated from the metal frame, and remove the latch from the door.
6. Repeat for Passenger Side.

Installation

1. Position the Driver hinge support with the bracket on the outside of the roll cage, and the lower L-bracket face on the outside of the tab on the frame. Re-use the roll cage bolts at the top, but do not tighten. (Just snug them.) **FIG 2**
****DO NOT INSTALL DOOR FRAME AT THIS TIME****
2. Secure the lower L-Bracket using the 3/8" x 1" long bolt, washer, and 3/8" lock nut. Bolt head on the inside and nut on the outside. (Just snug DO NOT TIGHTEN) **FIG 2**
3. ****REQUIRED**** Apply a small amount of grease on the stainless steel 1/8" spacers. (Super thin amount where you can barely tell it is there)
4. Proceed to install the door frame. **FIG 3.** Place one 1/8" spacer on either side of the hinge on the door frame and insert into the Hinge Support. Secure using 1/2" Bolt, washer, bottom washer, and 1/2" lock nut. (**TIGHTEN UNTIL DOOR DOES NOT FALL OPEN OR CLOSED, BUT CAN STILL BE MOVED EASILY BY HAND.**)
5. Next adjust the height of the door using the adjustment bolt on the hinge support. **FIG 4. (Lining up the top of the panel with the top of the plastic is a good starting point.)**
6. You can now install the factory latch into the bracket re-using the T40 bolt from Step 4 in removal. **FIG 3. (Just snug, as these might need adjustment)**
7. Final Adjustment. You may need to loosen the Torx bolt on the Front striker as well for Adjustment. Once the latch closes smoothly you will lock down the Height adjustment Jam nut, Tighten the 2 15mm cage bolts, and the 3/8" L-bracket bolt. Check latch function once more and make any needed adjustments before locking down the latch bolts and the striker bolts.
8. Repeat for the Passenger Side.
9. Take a step back, and enjoy the new look! Be sure to take PHOTOS and post them!



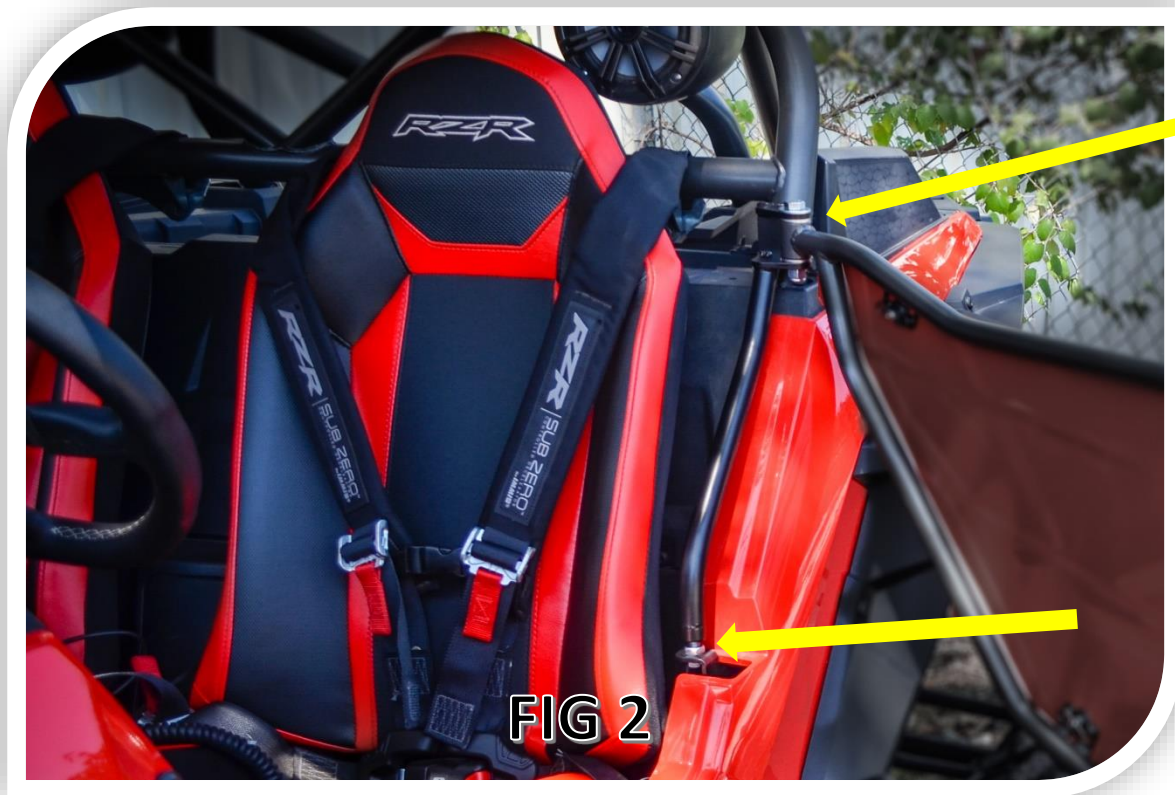


FIG 2



FIG 3

